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WECHAT

# CARDBOARD, CORRUGATED PAPER DIE CUTTING MACHINE

卡纸、瓦楞纸模切机

# C130E

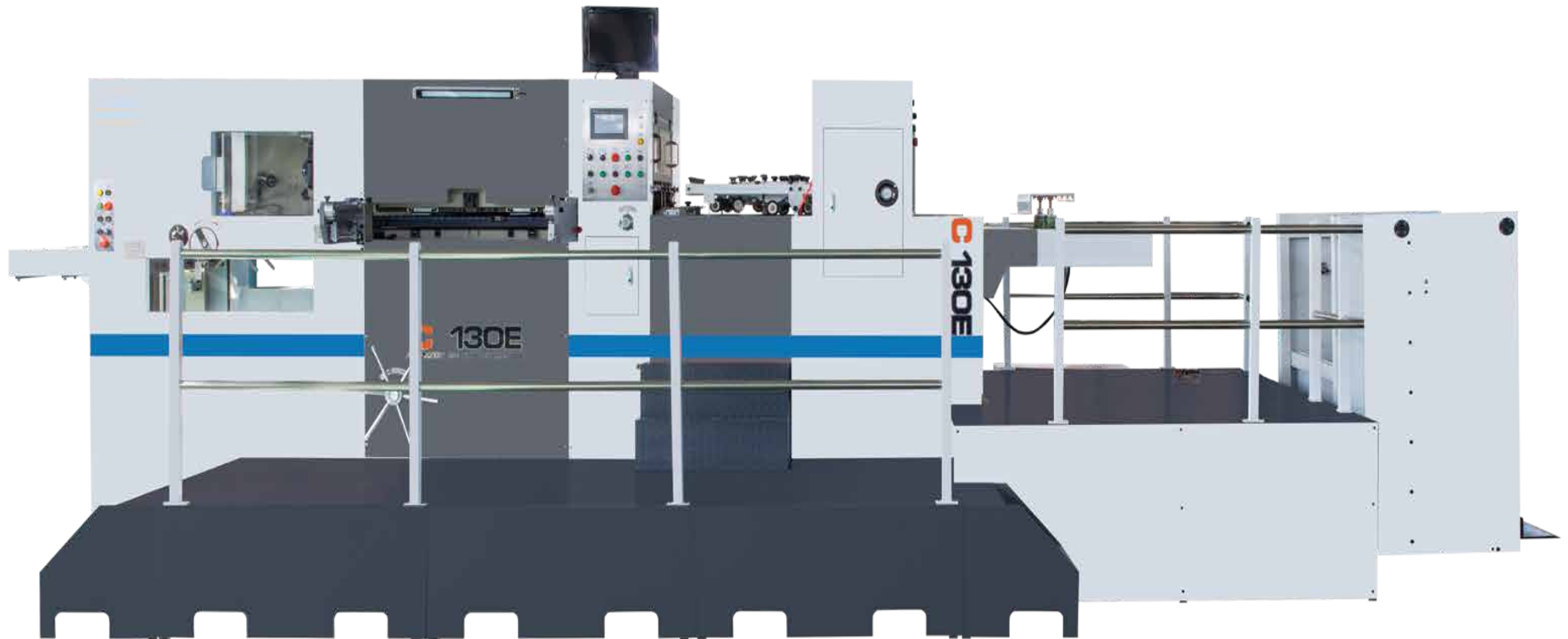
## 全自动前缘模切压痕机

Automatic Lead Edge Die Cutting and Creasing Machine

### 机器介绍

C130E 全自动前缘模切压痕机是我公司结合国内外同类产品适用于高档纸箱、彩箱、彩盒的专用设备，实现了不停机给纸、收纸、提高了生产速度。

C130E automatic Lead Edge Die Cutting and Creasing Machine is our company's special equipment for high-grade cartons and corrugated boxes combined with similar products at home and abroad. paper feeding and delivery without stopping the machine. It improves the production speed.



# C130E

## 全自动前缘模切压痕机

Automatic Lead Edge Die Cutting and Creasing Machine

### 产品特点介绍



#### 前缘送纸部 Leading Edge Paper Feeding

高速精密前沿送纸装置，可稳定输送各种类型和品质的瓦楞纸，适应性强，工作范围广。纸张大小厚度电动调机，轻松方便。

High-speed and precise lead-edge paper feeding device can stably convey corrugated paper of various types and qualities, with strong adaptability and wide working range. According paper size and thickness electric adjusting easily and convenient.



#### 推规 Side Lay

针对瓦楞纸设计的专用推规，精度更准确，调节方便。

The special side lay designed for corrugated paper is more accurate and easy to adjust.



#### 模切部 Die-cutting

模切底板和刀模版的安全设计，轻易移动、回转装置的设计使装版调版更方便。气动锁版装置使上版框固定更牢固、更准确、更省时。

The safety design of die cutting bottom plate and template knife makes it more convenient to install and adjust the plate. Pneumatic locking device makes the upper plate frame fixed more firmly, more accurate and save time.

### 产品特点介绍



#### 输纸框 Paper transportation

气缸操作省时省力，每个走纸轮单独调节，特质宽皮带摩擦力更大，走纸更顺畅。

Operate with cylinder saves time and labor, each feeding roller is adjusted individually, the wide belt has greater friction, make the paper feeding more smoothly.



#### 全自动副收纸 Automatic secondary delivery

全自动副收纸一键操作，方便收纸，可做不停机收纸转换用。

Full-automatic secondary paper delivery with one-key operation, easy to paper delivery. It also can be converted to delivery without stopping.



#### 电器部 Electrical Department

本机采用日本合泉 PLC 程序控制，变频调速器。各种电器元件、检测开关均采用日本、法国、台湾等公司名牌产品。运行控制精确，性能稳定。

This machine uses IDEC PLC program control which import from Japan with frequency converter. All kinds of electrical components and detection switches are use famous brand import from Japan, France Taiwan and so on. Ensure the machine running and controlling accurately and stable performance.

### 技术参数

产品型号	Model	C130E
最大输纸尺寸	Max.Paper Size	1310mm×980mm
最小输纸尺寸	Min.Paper Size	350mm×350mm
最大模切尺寸	Max.Die-cutting Size	1300mm×970mm
最大模切压力	Max.Die-cutting Pressure	300T
可加工纸张	Paper Processed	≤ 8mm
钢板厚度	Steel plate thinckess	7mm
最高转速	Max.Die-cutting Speed	5500sheets/h
主电机功率	Power	11KW
总功率	Totle power	26KW
整机重量	Weight	16.5T
主机尺寸	Size of host machine	6300mm×2350mm×2260m
整机尺寸（包含踏板升降台）	Overall size (Including pedal lift)	8650mm×4350mm×2260m

### 产品性能特点

- 独特的伺服式前沿送纸方式可任意调节递纸长度，最大化减小对瓦楞纸强度的破坏，左右挡板可电动调整尺寸，选用大功率高压风机保证翘曲纸板顺利输送，风量由变频器进行无极调速；
- 整机墙板和平台全部采用高强度球墨铸铁保证大模切压力，130 型采用 250mm 三元凸轮间歇箱；
- 配有液压（机械式）升降台方便不停机上纸，自动计数不停机出纸设计；
- 进口 PLC 控制，触摸屏调整，所有调节全部用电机调整。省时省力，模切精度由光纤开关控制，散版和故障自动停车并将问题原因反应到触摸屏上。
- The unique servo type leading edge paper feeding method adjust the delivery paper length arbitrarily, minimize the damage to the corrugated paper the left and right baffles can be electrically adjusted. The high power high pressure fan is used to ensure the smoothly transfer of the warpage cardboard. The air volume is adjusted by the inverter with stepless speed regulation;
- The whole wallboard and platform are all made of high- strength ductile cast iron to ensure large die-cutting pressure, and with 250mm ternary cam intermittent box;
- Equipped with a hydraulic(mechanical) lifting platform to facilitate non- stop paper feeding, automatic counting and non-stop paper delivery.
- Imported PLC control, touch screen adjustment, all adjustments controlling with motor. Save time and effort, die-cutting accuracy is controlled by fiber switches, free-wheeling and fault stops automatically and the cause of the problem is reflected on the touch screen.