



NAME : CGJ600-3L PARTITION ASSEMBLY MACHINE

PRICE : PORT PER SET MODEL CGJ600-3L

NOTICE: THE PRICE INCLUDE THE COST OF INSTALLATION,

PAYMENT: T/T

QUOTATION DATE :

VALIDITY OF THE QUOTATION: 30 DAYS

DELIVERY TIME: 30 DAYS AFTER THE DOWN PAYMENT ARRIVED .

WARRANTY: ONE YEAR

MOQ : ONE

SPECIFICATION:

名 称/Name	单位/Unit	数据/Data
横向插入宽度/ Horizontal inserting width: A	mm	120~900
纵向给纸长度/ Lengthways sheets length: B	mm	210~600
格板高度/Clapboard Height: C	mm	80~300
纵向插格间距/ Lengthways clapboard distance: D	mm	20~500
横向插格间距/ Horizontal clapboard distance: E	mm	45-850
纵向格板数/ Lengthways sheets No.	片	1-6
横向格板数/ Horizontal clapboard No.	片	1-29
纸板插口 宽度/ Carton inserting mouth width: F	mm	> board thickness
纸板厚度 /Carton thickness:G	mm	1.5~8mm

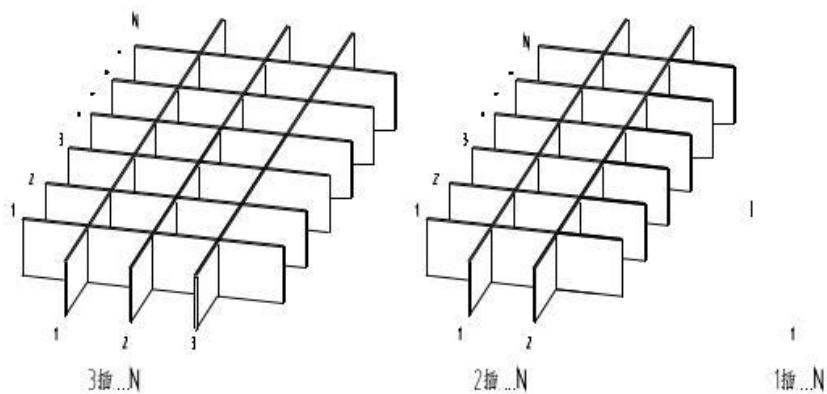


型号说明Model Description

CGJ *** - * *

机器版本号Versions
 纵向格板数量No. of X pieces
 纵向给纸长度: mm X Length
 插格机代号Product code

格板组合示意Partitions Form Sketch





MAIN PART

序号 Item	名称 Parts name	数量 Qty	备注 Remarks
1	自动插格机 Automatic inserting machine	1 台 /1unit	格板输出方式: 双工位; 格板组合形式: 十字交叉 Inserting : double-position; Sheets Composing: <u>Decussation</u>
2	输纸部 Sheet Delivery	1 台/ 1 unit	
3	气动系统 Pneumatic System	1套/ 1 set	气源客户自备 customer prepare air pump
4	电器系统 Electric System	1套/ 1 set	PLC、人机界面、伺服控制 PLC、human machine interface 、 Servo control
名称		Name	品牌 Brand
伺服电机		Servo Motor	施耐德 Schneider
PLC		PLC	施耐德 Schneider
伺服驱动器		Servo Driver	施耐德 Schneider
变频器		<u>Inverter</u>	施耐德 Schneider
触摸屏		Touch Screen	施耐德 Schneider
交流接触器		<u>AC Contactor</u>	施耐德 Schneider
减速机		Reduction box	APEX
风机		Draught fan	九洲普惠 <u>Popula</u>
真空泵		Vacuum pump	EUROVAC
接近开关		Proximity switch	SICK
牵引辊电机		Roller motor	上海德东 <u>Dedong Electric</u>
插板气缸		Cylinder	亚德客 <u>AirTAC</u>
电磁阀		Solenoid valve	爱普泰 <u>F-tec</u>
流量控制阀		Flow control valve	神驰 SNS
气源处理元件		<u>Clean air component</u>	亚德客 <u>AirTAC</u>
油水分离器		Oil-water separator	神驰 SNS



结构特点 Structure Character

*纵、横向同时给纸进行十字交叉插格

* Lengthways and horizontal sheets do decussation inserting.

*适合各种纸箱隔板、格挡的自动化插编

* Automatic inserting each kinds clapboard and block

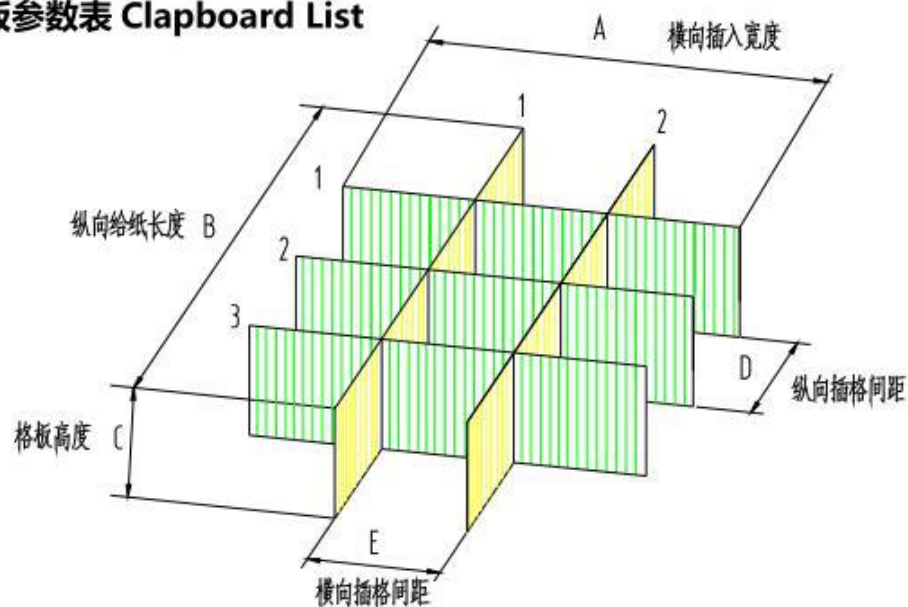
*取代传统手工操作模式，双工位出纸

* Instead of manual, two sets per time.

技术参数 Technology parameter

型号 Model	外形尺寸 (长×宽×高 m 含输纸机) Dimension(L x W x H m include sheet delivery)	功率 (kw) Total power
CGJ600-3L	7.9×2.0×1.9	6.8

格板参数表 Clapboard List





客户准备 Customer Prepare

1、气源要求：工作压力 0.4-0.8Mpa

Air pressure: Work normal 0.4-0.8Mpa

2、电源要求：380v 50Hz 三相四线制

Power Requirements: 380v 50Hz Three-phase four-wire syste

3、电源线、气源线管接至操作柜及气动主管道上

Electric wire need join to operate cabinet, and pneumatic pipeline need join to main pneumatic pipeline.

4、试车用格板

Test machine use die-cutting-clapboard

5、设备用润滑油、润滑脂

Machine use lubricate oil and grease

6、地基平面安装土建工程

Foundation work.

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